

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version 5.2 Revision Date: 06/20/2017 SDS Number: 1336414-00034 Date of last issue: 05/23/2017
Date of first issue: 02/27/2017

SECTION 1. IDENTIFICATION

Product name : Freon™ 507 (R-507) Refrigerant

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street
Wilmington, DE 19899 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000) ; Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use : Refrigerant

Restrictions on use : For professional users only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Gases under pressure : Liquefied gas

Simple Asphyxiant

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H280 Contains gas under pressure; may explode if heated.
May displace oxygen and cause rapid suffocation.

Precautionary Statements : **Storage:**
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Other hazards

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.

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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Pentafluoroethane*	354-33-6	50
1,1,1-Trifluoroethane*	420-46-2	50

* Voluntarily-disclosed non-hazardous substance

SECTION 4. FIRST AID MEASURES

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected area.
Get medical attention immediately.
- In case of eye contact : Get medical attention immediately.
- If swallowed : Ingestion is not considered a potential route of exposure.
- Most important symptoms and effects, both acute and delayed : Contact with liquid or refrigerated gas can cause cold burns and frostbite.
Inhalation of high concentration may cause
Cardiac sensitization
Anaesthetic effects
Light-headedness
Dizziness
confusion
Lack of coordination
Drowsiness
Unconsciousness
- Protection of first-aiders : No special precautions are necessary for first aid responders.
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing : None known.

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media

Specific hazards during fire fighting : Exposure to combustion products may be a hazard to health. If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.

Hazardous combustion products : Fluorine compounds
Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Fight fire remotely due to the risk of explosion. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Avoid skin contact with leaking liquid (danger of frostbite). Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water.

Methods and materials for containment and cleaning up : Ventilate the area. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Avoid breathing gas. Handle in accordance with good industrial hygiene and safety practice. Wear cold insulating gloves/ face shield/ eye protection. Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point.

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Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder.
Prevent backflow into the gas tank.
Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems.
Close valve after each use and when empty. Do NOT change or force fit connections.
Prevent the intrusion of water into the gas tank.
Never attempt to lift cylinder by its cap.
Do not drag, slide or roll cylinders.
Use a suitable hand truck for cylinder movement.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Cylinders should be stored upright and firmly secured to prevent falling or being knocked over.
Separate full containers from empty containers.
Do not store near combustible materials.
Avoid area where salt or other corrosive materials are present.
Keep in properly labeled containers.
Keep in a cool, well-ventilated place.
Keep away from direct sunlight.
Store in accordance with the particular national regulations.

Materials to avoid : Do not store with the following product types:
Self-reactive substances and mixtures
Organic peroxides
Oxidizing agents
Flammable liquids
Flammable solids
Pyrophoric liquids
Pyrophoric solids
Self-heating substances and mixtures
Substances and mixtures which in contact with water emit flammable gases
Explosives
Acutely toxic substances and mixtures
Substances and mixtures with chronic toxicity

Recommended storage temperature : < 52 °C

Storage period : > 10 y

Other data : The product has an indefinite shelf life when stored properly.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of	Control parameters / Permissible	Basis
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		exposure)	concentration	
Pentafluoroethane	354-33-6	TWA	1,000 ppm	US WEEL
1,1,1-Trifluoroethane	420-46-2	TWA	1,000 ppm	US WEEL

Engineering measures : Ensure adequate ventilation, especially in confined areas. Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection
Material : Low temperature resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!

Eye protection : Wear the following personal protective equipment:
Chemical resistant goggles must be worn.
Face-shield

Skin and body protection : Skin should be washed after contact.

Protective measures : Wear cold insulating gloves/ face shield/ eye protection.

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquefied gas

Color : colorless

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Odor : slight, ether-like

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling range : -46.7 °C
(1,013.25 hPa)

Flash point : Not applicable

Evaporation rate : > 1
(CCL4=1.0)

Flammability (solid, gas) : Will not burn

Upper explosion limit / Upper flammability limit : Upper flammability limit
Method: ASTM E681
None.

Lower explosion limit / Lower flammability limit : Lower flammability limit
Method: ASTM E681
None.

Vapor pressure : 12,826 hPa (25 °C)

Relative vapor density : 3.5
(Air = 1.0)

Relative density : 1.05 (25 °C)

Density : 1.05 g/cm³ (25 °C)
(as liquid)

Solubility(ies)
Water solubility : No data available

Partition coefficient: n-octanol/water : Not applicable

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, kinematic : Not applicable

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle size : Not applicable

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SECTION 10. STABILITY AND REACTIVITY

- Reactivity : Not classified as a reactivity hazard.
- Chemical stability : Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.
- Possibility of hazardous reactions : Can react with strong oxidizing agents.
- Conditions to avoid : Heat, flames and sparks.
- Incompatible materials : Oxidizing agents
- Hazardous decomposition products : No hazardous decomposition products are known.
-

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Eye contact

Acute toxicity

Not classified based on available information.

Ingredients:

Pentafluoroethane:

Acute inhalation toxicity : LC0 (Rat): > 800000 ppm
Exposure time: 4 h
Test atmosphere: gas
Method: OECD Test Guideline 403

1,1,1-Trifluoroethane:

Acute inhalation toxicity : LC0 (Rat): > 591000 ppm
Exposure time: 4 h
Test atmosphere: gas

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

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Germ cell mutagenicity

Not classified based on available information.

Ingredients:

Pentafluoroethane:

- Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative
- Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cyto-genetic assay)
Species: Mouse
Application Route: inhalation (gas)
Method: OECD Test Guideline 474
Result: negative

1,1,1-Trifluoroethane:

- Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative
- : Test Type: Chromosome aberration test in vitro
Result: negative
- : Test Type: In vitro mammalian cell gene mutation test
Result: negative
Remarks: Based on data from similar materials
- Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cyto-genetic assay)
Species: Mouse
Application Route: inhalation (gas)
Result: negative

Carcinogenicity

Not classified based on available information.

Ingredients:

1,1,1-Trifluoroethane:

Species: Rat
Application Route: Ingestion
Exposure time: 72 weeks
Result: negative

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or

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equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Ingredients:

Pentafluoroethane:

Effects on fertility : Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: inhalation (vapor)
Result: negative
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 414
Result: negative

1,1,1-Trifluoroethane:

Effects on fertility : Test Type: Three-generation reproduction toxicity study
Species: Rat
Application Route: inhalation (gas)
Result: negative
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 414
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Ingredients:

Pentafluoroethane:

Species: Rat
NOAEL: >= 50000 ppm
Application Route: inhalation (gas)
Exposure time: 13 Weeks
Method: OECD Test Guideline 413

1,1,1-Trifluoroethane:

Species: Rat

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NOAEL: > 40000 ppm
Application Route: inhalation (gas)
Exposure time: 13 Weeks
Method: OECD Test Guideline 413

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

Pentafluoroethane:

- Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 450 mg/l
Exposure time: 96 h
Method: Directive 67/548/EEC, Annex V, C.1.
Remarks: Based on data from similar materials
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 980 mg/l
Exposure time: 48 h
Method: Directive 67/548/EEC, Annex V, C.2.
Remarks: Based on data from similar materials
- Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (green algae)): > 114 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
Remarks: Based on data from similar materials
- NOEC (Pseudokirchneriella subcapitata (green algae)): 13.2 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
Remarks: Based on data from similar materials

1,1,1-Trifluoroethane:

- Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202
- Toxicity to algae : EC0 (Pseudokirchneriella subcapitata (green algae)): > 44 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 201
Remarks: Based on data from similar materials
- Toxicity to microorganisms : EC0 (Pseudomonas putida): > 730 mg/l

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Exposure time: 6 h

Persistence and degradability

Ingredients:

Pentafluoroethane:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

1,1,1-Trifluoroethane:

Biodegradability : Result: Not inherently biodegradable.
Biodegradation: 3 %
Exposure time: 28 d
Remarks: Based on data from similar materials

Bioaccumulative potential

Ingredients:

Pentafluoroethane:

Partition coefficient: n-octanol/water : Pow: 1.48 (25 °C)

1,1,1-Trifluoroethane:

Partition coefficient: n-octanol/water : log Pow: 1.06 - < 1.35
Remarks: Based on data from similar materials

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty pressure vessels should be returned to the supplier.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

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UN number : UN 3163
Proper shipping name : LIQUEFIED GAS, N.O.S.
(Pentafluoroethane, 1,1,1-Trifluoroethane)
Class : 2.2
Packing group : Not assigned by regulation
Labels : 2.2

IATA-DGR

UN/ID No. : UN 3163
Proper shipping name : Liquefied gas, n.o.s.
(Pentafluoroethane, 1,1,1-Trifluoroethane)
Class : 2.2
Packing group : Not assigned by regulation
Labels : Non-flammable Gas
Packing instruction (cargo aircraft) : 200
Packing instruction (passenger aircraft) : 200

IMDG-Code

UN number : UN 3163
Proper shipping name : LIQUEFIED GAS, N.O.S.
(Pentafluoroethane, 1,1,1-Trifluoroethane)
Class : 2.2
Packing group : Not assigned by regulation
Labels : 2.2
EmS Code : F-C, S-V
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 3163
Proper shipping name : Liquefied gas, n.o.s.
(Pentafluoroethane, 1,1,1-Trifluoroethane)
Class : 2.2
Packing group : Not assigned by regulation
Labels : NON-FLAMMABLE GAS
ERG Code : 126
Marine pollutant : no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

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SARA 311/312 Hazards : Acute Health Hazard
Sudden Release of Pressure Hazard

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

Pentafluoroethane 354-33-6
1,1,1-Trifluoroethane 420-46-2

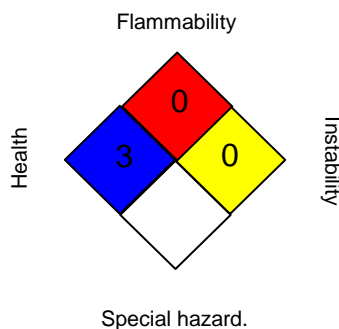
California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:

HEALTH	/	0
FLAMMABILITY		0
PHYSICAL HAZARD		3

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA : 8-hr TWA

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC

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- International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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Chemours™ and the Chemours Logo are trademarks of The Chemours Company.

Before use read Chemours safety information.

For further information contact the local Chemours office or nominated distributors.

All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 06/20/2017

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8